



# promodoro

# Our customers' wishes come first.

At promodoro, you are our focus. Every company has specific needs, and we understand them. That's why we work closely with you to deliver the right textiles. Whether it's corporate fashion, promotional wear, or workwear – our durable products are tailored to your specific requirements. Our mission is: "We provide high-quality clothing for everyone."

Thanks to our central location in Düsseldorf, we respond quickly to your needs. Personalized advice and custom offers with real added value are a matter of course for us. Our service starts with the initial consultation and continues even after delivery. Through individual support, we ensure

your long-term satisfaction and that you fully benefit from our textiles. Additionally, we guarantee reliable and on-time delivery.

Sustainability through durability – that's our promise. Our textiles stand out for their resilience and long lifespan. Their high quality means they need to be replaced less often, significantly reducing resource consumption in production, transport, and disposal. This helps you act more sustainably.

With promodoro, you have a partner who listens. We understand your needs and provide reliable advice – because our customers' wishes always come first.

# What's new and exciting in the collection?

The promodoro collection is growing with many exciting new additions. At the center is the **Unisex Premium-T Neo.** This model is based on our suc-

cessful Premium-T and impresses with its modern, casual fit. It's perfect for anyone who values comfort and a contemporary silhouette.

The heavy, compact 250 g/m $^2$  single-jersey fabric gives the Neo-T a solid and shape-retaining quality. The shirt is ideal for all kinds of embellishments and perfectly showcases your designs.

Another highlight is the **Heavy Hoody Jacket.** With its soft velvet lining, it offers maximum wearing comfort. Sturdy and durable on the outside, pleasantly soft on the inside – perfect for cooler days. More details can be found on page 48.

New to the collection are two items from the EXCD series: the **Contrast-T** and the **Contrast Polo.** The contrast-colored side panels create striking accents. Find details on page 72.



One of the highlights in the catalog: the **Unisex Premium-T Neo** on page 15.

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# Where advice and quality come together.

At promodoro, you receive advice as premium as our textiles. Our goal is to offer you a distinctive brand experience – from the initial idea to the final delivery and beyond. We listen to you, understand your needs, and provide solutions. With our support, every step becomes simple, clear, and efficient.



#### Our Promise: Where Advice and Quality Come Together

#### 1. Your Needs First

Our skilled team offers personalized support for your textile choices. We provide customized solutions and are available via phone, email, or in person, ensuring you always make the best decisions.

#### 2. Efficient and Smooth Processes

Save valuable time with us. Thanks to efficient logistics and smooth workflows, we process your orders promptly. We implement individual adjustments flexibly and quickly.

#### 3. You Can Count on Us

promodoro stands for on-time deliveries and transparent communication. You can always rely on our service to ensure your projects run smoothly.

#### 4. Our Service Goes Beyond Delivery

Our service doesn't end with delivery. You benefit from ongoing support that helps you today and tomorrow.

#### 5. All-Inclusive Carefree Package

From consultation to delivery and beyond – promodoro coordinates every step for you. This allows you to focus entirely on your core business. Share your individual ideas with us so we can implement your wishes precisely.

For us, service is more than just support. It's the foundation of a long-term partner-ship. That's why we go the extra mile to exceed your expectations. With promodoro, you have a partner who takes work off your hands and makes your projects a full success.

# The 6 Pillars of Quality Assurance.



At promodoro, quality is our top priority. But what does that mean for you? Our products are crafted not only to look great but also to maintain their quality, shape, color, and functionality over a long period. Each garment is the result of a meticulously planned process that ensures the highest standards are upheld. This process includes six essential steps, from the initial idea to long-term use:



Christina checks the shrinkage values using the shrinkage template standardized according to ISO 6330.

#### 1. Product Design and Development

This step lays the foundation for the final product quality. It sets the course to meet both functional and aesthetic requirements.

#### Material Selection:

promodoro uses only long-staple, combed cotton known for its high quality and durability. Long-staple fibers create a smoother, softer textile surface and enhance durability as well as the product's ability to be refined.

#### Functional Requirements:

Depending on the intended use, the material is developed to meet specific needs, which include durability, vibrant colors, excellent washability, and suitability for embellishment. Requirements like breathability, moisture regulation, and UV protection are also defined here.

#### 2. Planning and Production

Once the development has been successfully achieved, and pre-production has been tested, the manufacturing process begins in certified facilities, adhering to the highest international standards in various areas of the production chain that include social standards, environmental protection, sustainable approach, quality & process management (see page 9).



Here, it is checked whether the dimensions of the presamples are correct.



The suppliers receive the colors in digital form for precise and efficient coordination.

#### Planning Monitoring:

All production processes are closely monitored at each phase, from yarn delivery, knitting, dyeing, finishing, cut & sew, ironing, packing, shipping to ensure on time & smooth delivery at our warehouse.

#### 3. Testing During Production

Throughout production, continuous quality checks are performed on site and in our own laboratory in Dusseldorf, to ensure that our high standards are maintained. Yarn is controlled and tested to make sure that it meets the required parameters before knitting. All knitted fabric is 100 % check before dyeing. After dyeing and finishing, all the fabric is tested on site and also in our own laboratory in Düsseldorf, which include just to name a few, shrinkage, color fastness, pilling, twisting. During the Cut & Sew stage, ironing, and packing, the dedicated quality team performs intensive quality inspections.

#### 4. Final Inspection

Before a product is authorized to be shipped, a final quality inspection is conducted based on internationally recognized standard AQL 2.5. An essential standard in quality control that defines the tolerance in relation to the quality standard set by promodoro.

#### **5. Incoming Goods Inspection**

Once production reaches our warehouse, we start a full audit from the beginning. The audit includes the testing of all the parameters of the fabric as previously done but also a new final AQL 2.5 Standard audit. Special attention is also given to any potential damage that might occur during transport.

#### 6. Regular Long-lasting Testing

To ensure the long-lasting quality of the products, promodoro conducts regular tests on already-produced items with Repeated Wash Tests. These tests simulate the long-term use of textiles by washing and drying the items multiple times over an extended period. This ensures that products maintain their quality, shape, color, and material quality even after many washes.

#### Durability Analysis:

The results of these tests feed back into research & product development to continuously improve textiles and provide customers with long-lasting, comfortable & sustainable clothing.

#### **Conclusion:**

Each stage of promodoro's quality assurance process is meticulously planned to ensure products meet the highest standards. From selecting materials to conducting long-term durability tests, every measure is taken to guarantee that the textiles are durable, resilient, and satisfy the needs of our customers.

# A good sign of sustainability.



promodoro promotes sustainability through durability. We use high-quality materials and meticulous processing to create products that last longer. Durable clothing reduces waste and protects the environment in the long run.

#### **Durability reduces resource consumption**

Textile production requires substantial amounts of water, energy, and raw materials. promodoro manufactures clothing that maintains its quality for many years, thus reducing the need for frequent textile production. This, in turn, decreases the demand for raw materials such as cotton and lowers water usage. Additionally, the environmental impact from transport and packaging is minimized.

#### High-quality materials as the foundation

promodoro exclusively uses combed and ring-spun cotton, known for its high durability and smooth surface. These materials not only provide comfort but also ensure a longer lifespan. Especially durable blended fabrics, like those in the EXCD collection, show minimal wear and resist pilling. This means the clothing retains its shape even after many washes.

#### Sustainable production for durable textiles

We focus on optimal production conditions rather than fast-moving trends. Durable textiles require sustainable production from the start, which is why we exclusively collaborate with producers who meet the highest standards.

#### Transparency in supply chains

MADE IN GREEN by OEKO-TEX® is a traceable label for sustainably produced textiles. It represents environmentally friendly production, tested materials free of harmful substances, and socially responsible working conditions. With a product ID, maximum transparency is achieved, allowing all items to be traced back to their origins. The label combines the OEKO-TEX® STANDARD 100 for safety against harmful substances with the STeP certification for sustainable production facilities

#### Less waste through durable clothing

promodoro's durable textiles reduce textile waste as they retain their shape and can be used for a long time, even after many washes. Less waste means less environmental burden. promodoro thus contributes to leading the textile industry toward a more sustainable future.

#### Moving forward together

promodoro promotes conscious consumption and encourages customers to choose durable products and take good care of them. promodoro recommends wearing clothing several times before washing to save resources.

High-quality clothing is not only beautiful but also reduces the ecological footprint. Every durable garment brings us closer to the vision of a more sustainable future.

# Better safe than sorry, when it's provable.

We collaborate with producers who are certified in various areas of the production chain. The certifications cover aspects such as social standards, sustainability, environmental protection, materials, or production processes. Here, we provide an overview of the key certifications held by our facilities!



Certification for fair working conditions



Initiative for Social Corporate Responsibility



Platform for Ethical Supply Chains



Climate-neutral shipping



Management systems for health and safety at work



Environmental management systems



Quality management



Supply chain security against terrorism



**EU Chemical Regulation** 



Sustainability standards for raw materials and finished products



Implementation of environmental protection measures in the manufacturing process



CO<sub>2</sub> reduction through recycling



Sustainability label for textiles



Outdoor textiles tested for harmful substances

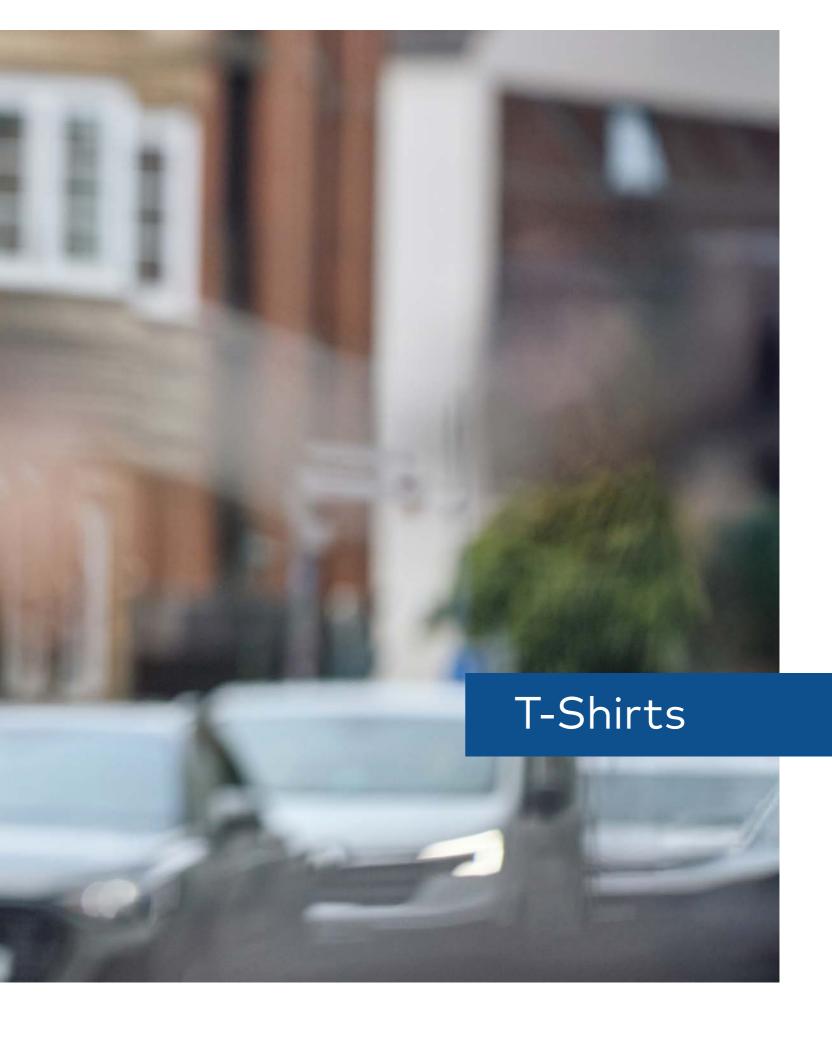


Textiles tested for harmful substances



Eco textiles tested for harmful substances









### Premium-T 3099/3005

3099 Men: XS-5 XL Colour black up to 8 XL 3005 Women: XS-XXXL



100 % Cotton



(KG) 180 g/m<sup>2</sup>



**/~/** 60°



♂ Regular fit Q Slim fit

Classic single jersey T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The men T-shirt is made from tubular fabric and the women T-shirt is made with side seams.



colour ash: 99 % cotton, 1% viscose; \*\* colour sports grey: 85 % cotton, 15 % viscose

We are truly proud of our Premium T-shirt. It's no wonder it's a bestseller.

## Premium-T Organic 3090/3095



3090 Men: XS-8 XL 3090 Meri. A3-0AE 3095 Women: XS-XXXL



100% Cotton







180 g/m<sup>2</sup>





od Regular fit ♀ Slim fit

Modern single jersey T-shirt with elastane in narrow rib neckline, produced of long staple combed certified (organic) cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The men T-shirt is made from tubular fabric and the women T-shirt is made with side seams.









## Unisex Premium-T Neo 3100







black



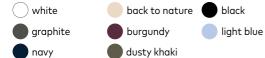


250 g/m<sup>2</sup>





Heavy, solid heavy jersey T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the grip surface is ideal for any kind of finishing. The T-shirt has a young, modern cut and is finished with side seams.



We're really excited to see how the new ultra-heavy t-shirt with its amazing fit will be received.







# Premium V-Neck-T New Colour! 3025













Classic single jersey v-neck T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The T-shirt is made from tubular fabric.



<sup>\*</sup> colour sports grey: 85 % cotton 15 % viscose

### Premium-T Longsleeve 4099







~/ 60°

Regular fit

Classic single jersey longsleeve T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface of the fabric is highly suitable for any kind of textile finishing. The longsleeve T-shirt is made from tubular fabric.



charcoal royal









## Men's Raglan-T 1060







180 g/m<sup>2</sup>

Regular fit

Double-coloured single jersey T-shirt with raglan sleeves and neck binding in contrast colour, produced of combed cotton. The raglan T-shirt is made from tubular fabric.



black/red





## Men's Contrast-T 3070







Regular fit

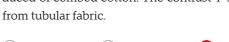
Double-coloured single jersey T-shirt with elastane in rib neckline and contrast sleeve and neck bands, produced of combed cotton. The contrast T-shirt is made











## Performance-T 3520/3521



3520 Men: S-5 XL 3521 Women: XS-XXXL



100 % Polyester







125 g/m²





Regular fit

Functional interlock T-shirt, the specific features of this T-shirt: elastic, breathable, quick dry, absorbent, anti-pilling finish and UV protection, produced of polyester. The T-shirt is made with side seams.



\*neon colours









# Men's Athletic-T









**~**√ 60°



Timeless single jersey tank top with neck binding, produced of combed cotton. The tank top is made from tubular fabric.

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### Women's Tank Top 1051











Modern single jersey tank top with neck binding, produced of combed cotton with elastane for better comfort. The tank top is made with side seams.



## Slim Fit-T 3081/3085



3081 Men: S-XXL 3085 Women: XS-XXXL



95% Cotton 5% Elastane







180 g/m²





Single jersey T-shirt with neck binding for men and with elastane in small rib neckline for women, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.





black



sports grey\*

\* colour sports grey: 95 % cotton, 5 % elastane





## Slim Fit V-Neck-T 3082/3086



3082 Men: S-5 XL 3086 Women: XS-XXXL



95% Cotton 5% Elastane







180 g/m<sup>2</sup>





Single jersey v-neck T-shirt with neck binding for men and with elastane in small rib neckline for women, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.







sports grey\*



\* colour sports grey: 95 % cotton, 5 % elastane \*\* colour fire red: only available for 3086









# Women's Slim Fit V-Neck-T Long 3087





95% Cotton 5% Elastane



(KG) 180 g/m<sup>2</sup>





Slim fit

Extra long single jersey v-neck T-shirt with elastane in small rib neckline, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.







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## Women's Slim Fit-T Longsleeve 4085



XS-XXL



95% Cotton 5% Elastane



180 g/m<sup>2</sup>



**─**/ 40°



Slim fit

Single jersey longsleeve T-shirt with elastane in rib neckline, wide scoop neckline, produced of combed cotton with elastane for better comfort. The longsleeve T-shirt is made with side seams.



<sup>\*</sup> colour sports grey: 81% cotton, 14% viscose, 5% elastane

# Men's Turtleneck-T Longsleeve 3407





100 % Cotton







~/ 60°



Interlock turtleneck longsleeve T-shirt with elastane in turtleneck and sleeve cuffs, produced of combed cotton. The longsleeve T-shirt is made with side seams.













# Superior Polo

4001/4005



4001 Men: XS-5 XL 4001 Men. A3-3 AL 4005 Women: XS-XXXL



100 % Cotton







220 g/m<sup>2</sup>





♂ Regular fit ♀ Slim fit

Piqué polo with high-quality finished button panel and 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of long staple combed cotton. The particularly fine piqué is highly suitable for any kind of textile finishing.



<sup>\*</sup> colour ash: 99 % cotton, 1% viscose

You can never go wrong with our polo!



<sup>\*\*</sup> colour sports grey: 85 % cotton 15 % viscose







### Men's Heavy Polo Pocket 4100





100% Cotton





Regular fit

Piqué polo with chest pocket and button panel with 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of combed cotton.







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## Men's Premium Polo 4040





100% Cotton



190 g/m<sup>2</sup>



**~**/ 60°



Regular fit

Piqué polo with button panel and 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of combed cotton.







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# New colour!

# Heavy Polo Longsleeve 4600/4605



4600 Men: S-5 XL 4605 Women: XS-XXXL



100 % Cotton







220 g/m<sup>2</sup>





♂ Regular fit ♀ Slim fit

Longsleeve piqué polo with high quality finished button panel and 3 tone-in-tone buttons as well as side slits, produced of combed cotton.



fire red





steel gray











### Jersey Polo 4020/4025



4020 Men: S-5 XL 4020 Men: 3-37L 4025 Women: S-XXXL



100 % Cotton







180 g/m<sup>2</sup>





♂ Modern fit Q Slim fit

Preshrunk single jersey polo with high-quality finished button panel and 3 tone-in-tone buttons, open sleeve cuffs as well as side slits, half-moon in the neck and hanger loops fixed inside at side seams, produced of long staple combed cotton, the particularly fine surface of the fabric is highly suitable for any kind of textile finishing.







jade

Feels like a t-shipt, but it's a pole!



# Polo 92/8

4120/4150



4120 Men: S-XXXL 4120 Men. 3-7777E 4150 Women: S-XXL



92% Cotton, 8% Elastane







200 g/m<sup>2</sup>





♂ Slim fit Q Slim fit

Piqué polo with narrow button panel, 3 tone-in-tone buttons and sleeve cuffs, produced of combed cotton with elastane for better comfort.





cherry berry\*



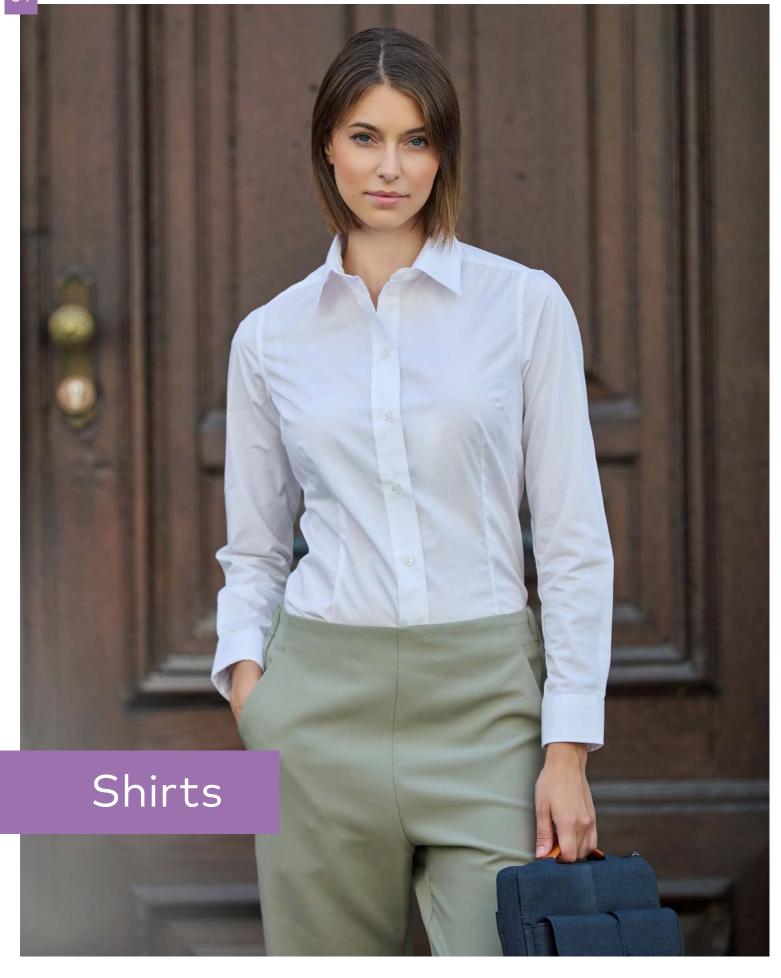
navy

this pole fits the body so well that it almost looks tailor-made — almost ;)



<sup>\*</sup> colour cherry berry: only available for 4150









### Poplin Shirt 6300/6305

6300 Men: S-5 XL 6305 Women: XS-XXXL

55 % Cotton, 45 % Polyester

120 g/m<sup>2</sup>

~/ 60°

\_\_\_\_\_ ♂ ♂ Regular fit

Q Slim fit

Poplin short sleeve mixed fabric shirt with reinforced kent collar and button panel with tone-in-tone buttons as well as a separate chest pocket and spare button. The specific features of this shirt: easy care mixed fabric, darts front and back for women, double back yoke, curved hem, produced of combed cotton with polyester. Single packing.



### Poplin Shirt Longsleeve 6310/6315

6310 Men: S-5 XL 6315 Women: XS-XXXL

55% Cotton, 45% Polyester

120 g/m<sup>2</sup>

~/ 60°

Poplin long sleeve mixed fabric shirt with reinforced kent collar and button panel with tone-in-tone buttons as well as a separate chest pocket and spare buttons. The specific features of this shirt: easy care mixed fabric, darts front and back for women, adjustable 2-button cuff (barrel cuff), long sleeve placket with button, double back yoke, curved hem, produced of combed cotton with polyester. Single packing.











### New colour!

#### Jacket Stand-Up Collar 5290/5295



5290 Men: S-5 XL 5295 Women: XS-XXXL



100 % Cotton







320 g/m<sup>2</sup>





♂ Modern fit Q Slim fit

Classic molton sweatjacket, molton brushed inside, with elastane in sleeve cuffs and waistband, standup-collar, full-length tone-in-tone zipper as well as  $2 \ welt \ front \ zip \ pockets, \ produced \ of \ combed \ cotton.$ 











\* colour sports grey: 89 % cotton, 11 % viscose





#### Men's Sweater 5099



XS-5XL



100 % Cotton



(KG) 320 g/m<sup>2</sup>





Regular fit

Molton sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of long staple combed cotton. The particularly fine surface is highly suitable for any kind of textile finishing.

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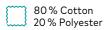
- \* colour ash: 99% cotton, 1% viscose; \*\* colour sports grey: 89% cotton, 11% viscose

Don't let the simple name fool you. It should really be called the "Bestseller Sweater."



### Men's Sweater 80/20 2199









/~/ 40°



Molton mixed fabric sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton with polyester.



\* colour ash: 82 % cotton, 17 % polyester, 1 % viscose \*\* colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose

> New Sizes: 4XL & 5XL



#### Men's Polo Sweater 2049





100 % Cotton











Regular fit

Molton polo sweatshirt with button panel and 3 tone $in\text{-}tone\,buttons, molton\,brushed\,inside, sleeve\,cuffs\,and$ waistband with elastane, produced of combed cotton.







#### Unisex Troyer Side Pocket 5052





68 % Cotton 32 % Polyester







325 g/m<sup>2</sup>





Regular fit

Molton half-zip sweatshirt with tone-on-tone zip, brushed inside and elastane cuffs and hem, offset side seam, made of combed cotton and polyester.



black

charcoal khaki

fire red

new light grey

forest



#### Men's Troyer Sweater 5050





100 % Cotton





320 g/m<sup>2</sup>





Regular fit

Molton troyer sweatshirt with nickel free metal zipper, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton.



navy



black





\* colour ash: 99 % cotton, 1% viscose



#### Men's V-Neck Sweater 5025











Molton v-neck sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton.





#### Hoody 80/20 2180/2181



2180 Men: S-5 XL Colour black up to 8 XL 2181 Women: XS–XXXL



80% Cotton 20 % Polyester







280 g/m<sup>2</sup>





♂ Regular fit Q Slim fit

Molton hooded mixed fabric sweatshirt, molton brushed inside, with elastane in sleeve cuffs and waistband as well as pouch pocket, double hood, produced of combed cotton with polyester.



new light grey







navy

2181 only available in colour black

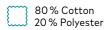




<sup>\*</sup> colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose

#### Men's Hoody 80/20 Heavy 2190















Regular fit

Molton mixed fabric hooded sweatshirt, molton brushed inside, with elastane in sleeve cuffs and waistband as well as pouch pocket, double hood, produced of combed cotton with polyester.





### New!

#### Unisex Heavy Hoody **Jacket**

5500



Unisex: XS-5 XL



85% Cotton, 15 % Polyester (outer material); 95 % Polyester, 5% Elastane (inner material)



**KG** 500 g/m<sup>2</sup>



**~**/ 40°



Regular fit

 $Heavy\,molton\,mixed\,fabric\,raglan\,hooded\,sweatjacket$ with soft velvet fabric inside, elastane sleeve cuffs and waistband as well as a pouch pocket, full-length and concealed tone-in-tone zipper, produced of long staple combed cotton and polyester.



500 g/m² is not a typo. This piece is heavy. Yet, it feels light to wear.



#### Hoody Jacket 80/20 5182/5181



5182 Men: S-5 XL 5181 Women: XS-XXL



80 % Cotton 20 % Polyester







320 g/m<sup>2</sup>





♂ Regular fit Q Slim fit

Molton mixed fabric hooded sweatjacket, molton brushed inside, with elastane in sleeve cuffs and waistband as well as a pouch pocket, double hood and full length and concealed nickel free metal zipper, produced of combed cotton with polyester.



black



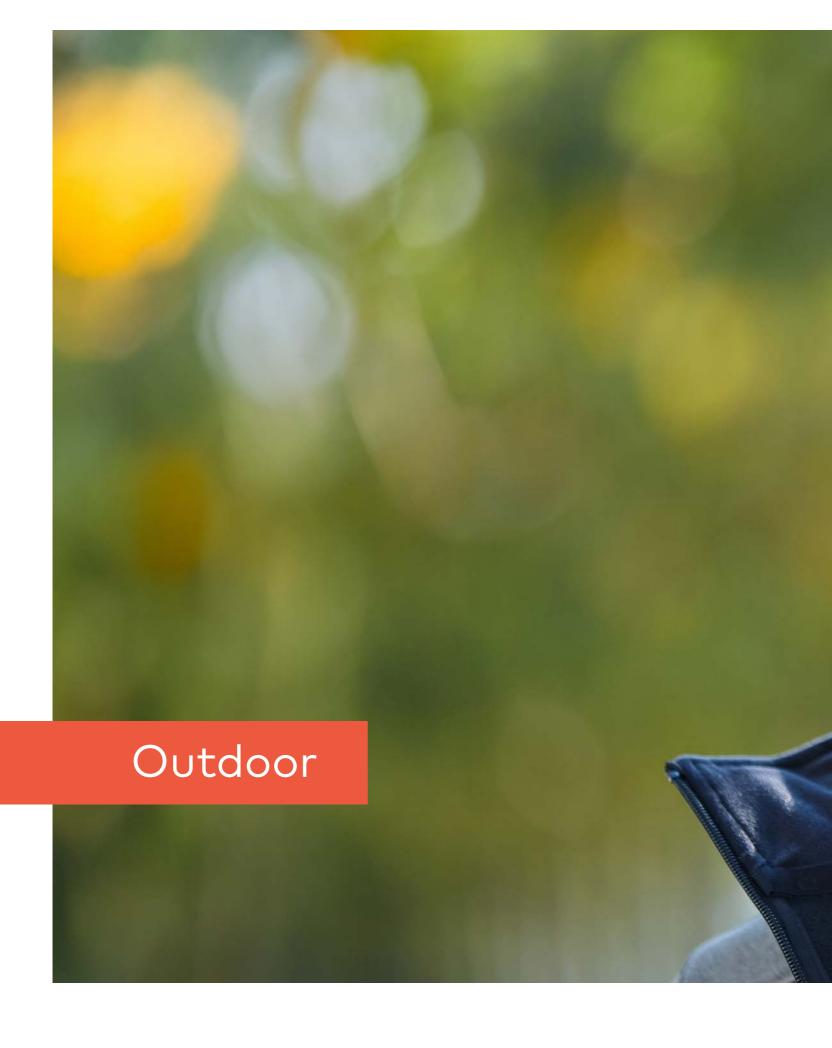
sports grey\*

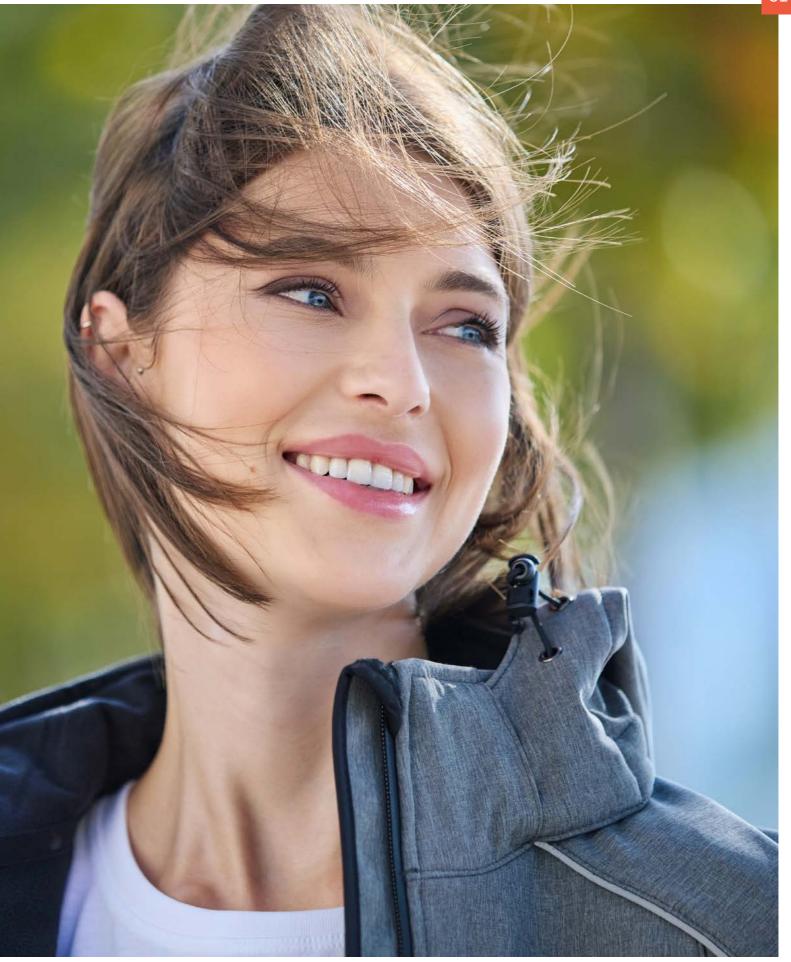


\* colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose









#### Padded Vest 7634/7635

7634 Men: S-5 XL 7635 Women: S-XXXL



100% nylon (outer-/inner material), 100% Polyester (wadding)





♂ Regular fit ♀ Modern fit

Padded vest. The specific features of this jacket: waterproof zippers, stand-up-collar, chin protection, pocket inside, full-length zip, 2 side pockets with zip, tunnel drawstring at hem with cord stoppers inside, invisible zip for decoration, neutral size label, produced of nylon (outer-/inner material) and polyester (wadding).

black

new light grey



french navy





## Padded Jacket 7631/7632

7631 Men: S-5 XL 7632 Women: S-XXXL

> 100 % nylon (outer-/inner material), 100 % Polyester (wadding)

**/~/** 30

♂ Regular fit ♀ Modern fit

Padded jacket. The specific features of this jacket: waterproof zippers, stand-up-collar, chin protection, pocket inside, full-length zip, 2 side pockets with zip, tunnel drawstring at hem with cord stoppers inside, invisible zip for decoration, neutral size label, produced of nylon (outer-/inner material) and polyester (wadding).

blacknew light greycharcoalnavy





#### Softshell Jacket 7850/7855

7850 Men: S-5 XL /850 Mien. 5 57.2 7855 Women: S-XXXL



95 % Polyester, 5% Elastane (outer material); 100 % Polyester (inner material)



KG 310 g/m<sup>2</sup>



~/ 30°



Functional softshell jacket. The specific features of this jacket: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, sleeve pocket, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, waterproof 8.000 mm, windproof and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.



this Softshell Jacket is always a good choice. Except in summes — but for that, we've got the Light Softshell Jacket on page 58.



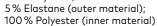


#### Warm Softshell Jacket 7860/7865

7860 Men: S-5 XL 7865 Women: S-XXXL



95% Polyester,





KG 440 g/m<sup>2</sup>





o' Regular fit ♀ Modern fit

Functional winter-softshell jacket. The specific features of this jacket: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, sleeve pocket, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, waterproof 8.000 mm, windproof and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.







khaki navy

You wouldn't notice it at first glance, but our warm softshell jacket is easy to mistake for our regular softshell jacket — yet it's winter-ready.



#### Light Softshell Jacket 7830/7835

7830 Men: S-5 XL 7835 Women: S-XXXL



72 % Polyester, 25 % Cotton, 3% spandex



**KG** 260 g/m<sup>2</sup>





♂ Regular fit ♀ Modern fit

Light jacket. The specific features of this jacket: hood, waterproof zippers, chin protection, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, neutral size label, breathable and waterproof 8.000 mm, produced of softshellsingle-jersey-bonding bi-elastic from polyester.













#### Softshell Vest 7840/7845

7840 Men: S-5 XL /840 Men. 3-37. 7845 Women: S-XXXL



95% Polyester,

5% Elastane (outer material); 100 % Polyester (inner material)



310 g/m<sup>2</sup>





♂ Regular fit ♀ Modern fit

Functional vest. The specific features of this vest: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, neutral size label, breathable, waterproof 8.000 mm and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.

black orange





steel gray

navy











# Ct Jacket concept

With our jacket concept, you can create your own unique look. The Performance your own unique look. The Performance Jacket serves as the base and can be lacket serves as the base and can be combined with one of three inner jackets, combined with one of three inner jackets. Simply connect the two jackets using the Simply connect the two jackets using the zippers, or wear them separately.

#### Performance Jacket C<sup>+</sup> 7548/7549

7548 Men: S-5 XL /548 Men. 3-37. 7549 Women: S-XXXL



100 % Polyester



30°



♂ Regular fit ♀ Modern fit

Performance jacket. The specific feature of this jacket: concealed 2-way zip plus velcro fasteners, removable hood with volume regulator in the front and the back, concealed napoleon pocket with zip, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, 2 side pockets with zip, invisible zip for decoration, zip and fixing for changeable inner jacket, printable area inside for branding, taped seams, PU coated, waterproof 5.000 mm, windproof, breathable 5.000 g/m<sup>2</sup>/24 h, produced of polyester. C<sup>+</sup> jacket concept, combinable with following jackets: Men: 7720, 7820, 7910, Women: 7725,7821, 7911.







lime\*

\* colour lime: only available for 7548 Men





#### Softshell Jacket C<sup>+</sup> 7820/7821



7820 Men: S-5 XL 7821 Women: S-XXXL



95% Polyester, 5% Elastane (outer material); 100 % Polyester (inner material)



**KG** 310 g/m<sup>2</sup>





♂ Regular fit ♀ Modern fit

 $Softshell\ jacket.\ The\ specific\ features\ of\ this\ jacket:\ zip$ with rain and chin protection, adjustable sleeve cuffs with velcro fasteners, tunnel drawstring at hem with cord stoppers inside, 2 side pockets with zip, fixing for outer jacket, breathable, waterproof 8.000 mm, produced of bi-elastic bonded fleece from polyester with elastane for better comfort. C+ jacket concept, combinable with outer jacket 7548/7549.











## Fleece Jacket C<sup>+</sup> 7910/7911

7910 Men: S-5 XL 7911 Women: S-XXXL

100 % Polyester

250 g/m<sup>2</sup>

/~/ 30°

♂ Regular fit ♀ Modern fit

Microfleece jacket with stand-up collar, full-length zipper and slit pockets as well as fixing for outer jacket, antipilling finishing, produced of polyester. The jacket has a sporty cut.  $C^+$  jacket concept, combinable with outer jacket 7548/7549.







# Knit Fleece Jacket C<sup>+</sup> 7720/7725

7720 Men: S-5 XL 7725 Women: S-XXXL

100 % Polyester

**KG** 300 g/m<sup>2</sup>

**├** 30°

modern fit

Knitted fleece jacket with stand-up collar, brushed inside, full-length zip in contrast colour and 2 front side pockets as well as fixing for outer jacket, produced of polyester. The jacket has a slimmer cut. C<sup>+</sup> jacket concept, combinable with outer jacket 7548/7549.





#### Knit Jacket Workwear 7700/7705



7700 Men: S-5 XL 7705 Women: S-XXXL



100% Polyester (panels & trim with elastane)



300 g/m<sup>2</sup>





Modern fit

Contrast knitted fleece jacket with stand-up collar, brushed inside, side and sleeve panel in contrast colour and narrow body and sleeve hem with elastic binding in contrast colour, produced of polyester. The jacket has a slimmer cut.

heather grey



neather graphite heather royal







# Recycled Fleece Troyer 7921/7925

7921 Men: S-5 XL 7925 Women: S-XXXL



100 % Polyester



250 g/m<sup>2</sup>





Slim fit

Half-zip sweater, stand-up collar with nylon zip, narrow elastic cuffs and hem, offset shoulder and side seam, made from recycled polyester with anti-pilling finish on both sides.



black

steel gray lime green

azure blue french navy





#### New colour!

### Double Fleece Jacket Zip Pockets 7961/7965



7961 Men: S-5 XL 7965 Women: S-XXXL



100 % Polyester



320 g/m<sup>2</sup>

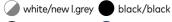


~/ 30°



♂ Regular fit ♀ Slim fit

Double fleece jacket with stand-up collar and fulllength zipper, sleeve cuffs with elastane as well as side pockets with zipper. The inside of the jacket is in contrast colour, produced of polyester with anti-pilling finishing both sides.





steel gray



charcoal/gray royal/steel gray navy/aqua



NEW navy/navy





#### Double Fleece Jacket Side Pockets

7971/7985



7971 Men: S-5 XL 7985 Women: XS–XXXL



100 % Polyester



KG 320 g/m<sup>2</sup>



30°

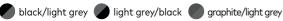


♂ Regular fit Q Slim fit

Double fleece jacket with stand-up collar and fulllength zipper, sleeve cuffs with elastane as well as slit pockets with decorative stitching. The inside of the jacket is in contrast colour, produced of polyester with anti-pilling finishing both sides.











These are the superpowers of our fleece jackets: windproof double-layered fleece, water-repellent, warming yet breathable, moistureregulating, and quick-drying.









Robust and dusable.
And also easy to iron.

With EXCD, we present our workwear collection – designed for people who deliver peak performance every day. The combination of ISO 15797 certification, easy-care properties, and durable materials makes EXCD the perfect choice for professional use.

The collection features high-quality fabrics with a composition of  $60\,\%$  cotton and  $40\,\%$  polyester, combining comfort and functionality. Thanks to precise craftsmanship, your clothing remains shape-retaining, colorfast, and exhibits minimal shrinkage – even after numerous washes at up to  $60\,\%$ C.

EXCD not only meets the highest industrial standards but also provides long-lasting, easy-care, and robust workwear that keeps up with you – every single day.



The EXCD collection relies on the innovative VORTEX® spinning technology. Using compressed air, fibers are drawn to the yarn center in a vortex-like motion and securely bonded. The result is a yarn that is exceptionally durable, long-lasting, and resistant to pilling.

This technology also reduces the hairiness of the yarns, giving the fabrics a particularly smooth and premium appearance. The even surface ensures that embellishments like prints or embroidery deliver optimal results.

These unique properties make the EXCD collection the ideal choice for demanding applications where quality, durability, and versatility are essential.

# New! Tested according to 15015797 EXCD Unisex Contrast-T

# 3590



Unisex: XS-5 XL



60 % Cotton 40% Polyester VORTEX® yarn







**KG** 180 g/m²





لمٍا Regular fit

Workwear contrast mixed fabric single jersey T-shirt, side panel in contrasting colour, side slits, with elastane in amall rib neckline, loops in the inside side seam, produced of long-staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD contrast T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.

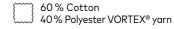




# New! Tested according to 150 15797 EXCD Unisex Contrast

### Polo 4590











KG 220 g/m<sup>2</sup>



60°



Workwear contrast mixed fabric single jersey polo with high-quality finished button panel and 3 unbreakable tone-in-tone buttons, side panel in contrasting colour, sleeve cuffs, side slits, loops in the inside side seam, produced of long-staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD contrast polo is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





New tested according colour! to 150 15797

#### EXCD T-Shirt 3077/3075



3077 Men: S-5 XL 3075 Women: S-XXXL



60 % Cotton 40% Polyester VORTEX® yarn







**KG** 180 g/m²





♂ Regular fit Q Slim fit

Workwear single jersey mixed fabric T-shirt with feminine neckline for Women and elastane in small rib neckline, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.

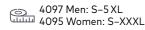






# tested according to 150 15797

#### **EXCD T-Shirt LS** 4097/4095









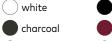


180 g/m<sup>2</sup>





Longsleeve workwear single jersey mixed fabric T-shirt with feminine neckline for women and elastane in small rib neckline, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD longsleeve T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.







forest

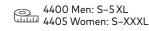






# tested according

#### **EXCD** Polo 4400/4405

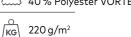
















Modern mixed fabric piqué polo with high-quality finished button panel and 3 unbreakable tone-in-tone buttons for men and narrow button panel with 4 tone-in-tone buttons for women, open sleeve cuffs and side slits, separate chest pocket, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD polo is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





# New Tested according colour! to 150 15797 EXCD Unisex Sweater 5077



Unisex: XS-5 XL



60 % Cotton 40 % Polyester VORTEX® yarn







√KG 320 g/m<sup>2</sup>





Regular fit

Workwear molton unbrushed mixed fabric sweatshirt with half moon in the neck, elastane sleeve cuffs and waistband, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. Due to its high cotton percentage, it offers maximum wearing comfort.







# tested according to 150 15797

#### **EXCD** Sweatjacket 5270/5275



5270 Men: S-5XL 5275 Women: XS-XXXL







60 % Cotton 40 % Polyester VORTEX® yarn









♂ Regular fit Q Slim fit

Workwear molton unbrushed mixed fabric sweatjacket with self fabric stand-up collar, half moon in the neck, full-length and concealed tone-in-tone zipper, 2 front zip pockets, elastane sleeve cuffs and waistband, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. Due to its high cotton percentage, it offers maximum wearing comfort.











#### X.O Roundneck T-Shirt 1400/1505



1400 Men: XS-XXXL 1400 Men: A3-AAAL 1505 Women: XS-XXXL



100% Cotton







(KG) 140 g/m<sup>2</sup>



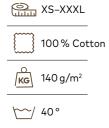


Single jersey T-shirt with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.





#### X.O Deep Scoop T-Shirt Women 1545



Slim fit



Unique single jersey T-shirt with a low neckline and self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.





#### X.O Roundneck TLS 1465/1565

1465 Men: XS-XXXL 1565 Women: XS-XXXL



100 % Cotton







(KG) 140 g/m<sup>2</sup>





Unique single jersey long-sleeved shirt with selffabric collar, made from long-staple combed cotton. The particularly smooth surface and flowing fabric give the shirt a unique, elastic and silky finish. The T-shirt is made with side seams.







azure blue







#### X.O V-Neck T-Shirt 1425/1525



1425 Men: XS-XXXL 1525 Women: XS-XXXL



100% Cotton







(KG) 140 g/m<sup>2</sup>





Slim fit

Single jersey T-shirt with V-neck and self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.



<sup>\*</sup> colour heather black: only available for 1425 Men





#### X.O V-Neck T LS 1460/1560

1460 Men: XS-XXXL 1560 Women: XS-XXXL



100 % Cotton







(KG) 140 g/m<sup>2</sup>





Single jersey long-sleeved shirt with V-neck and selffabric collar, made from long-staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.















#### X.O Roundneck Tanktop 1450/1451

1450 Men: XS-XXXL 1450 Men: A3-AAAL 1451 Women: XS-XXXL



100% Cotton







(KG) 140 g/m<sup>2</sup>





Slim fit

Single jersey tank top with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.





black



heather navy\*

\* colour heather navy: only available for 1451 Women





#### X.O Oversized T-Shirt 1410/1515

1410 Men: XS-XXXL 1515 Women: XS-XXXL



100 % Cotton







(KG) 140 g/m<sup>2</sup>





Oversized

Oversized single jersey T-shirt with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt has an oversized cut and is made with side seams.



black

steel gray\*

heather grey\*

\* colours steel gray and heather grey: only available for 1410 Men





### New colours!

#### X.O Hoody Jacket 1650/1751



1650 Men: XS-5 XL 1751 Women: XS-XXXL



70 % Cotton, 30 % Polyester







**KG** 280 g/m<sup>2</sup>





Molton blend hooded sweat jacket with brushed inside, kangaroo pocket and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweat jacket an elastic and silky finish.



black



heather grey



NEW charcoal french navy







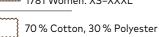




## New colours!

#### X.O Hoody Sweater 1680/1781

1680 Men: XS-5 XL 1680 Men: A5-37L 1781 Women: XS-XXXL













Molton blend hooded sweatshirt with brushed inside, kangaroo pocket and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweatshirt a unique, elastic and silky finish.







#### X.O Sweater 1699/1790



1699 Men: XS-XXXL 1790 Women: XS-XXXL



70 % Cotton, 30 % Polyester







**KG** 280 g/m<sup>2</sup>





Molton blend sweatshirt with brushed inside, flatlock seams and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweatshirt an elastic and silky finish.





heather grey



steel gray\*

azure blue

olive

<sup>\*</sup> colour steel gray: only available for 1790 Women





#### X.O Pants 1600/1700

1600 Men: XS-XXXL 1700 Women: XS-XXXL



80 % Cotton, 20 % Polyester







**KG** 280 g/m<sup>2</sup>





Slim fit

Molton blend sweatpants, unbrushed, waistband with drawstring, 2 side pockets with coated tone-on-tone zip, elastane cuffs at waistband and leg hem, made of long staple combed cotton and polyester. The smooth surface and flowing fabric give the sweatpants an elastic and silky finish.



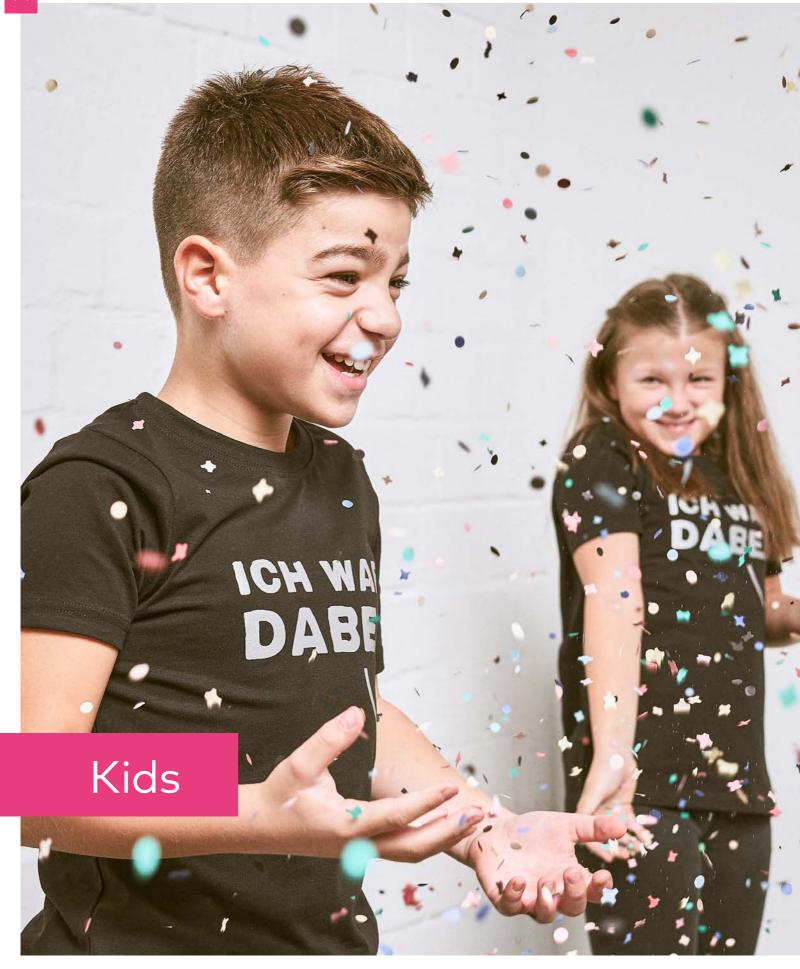
french navy

heather grey



olive









#### Kid's Premium-T Organic 309





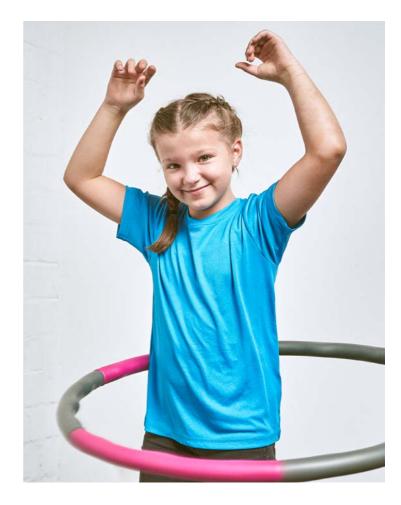


**~~**∕ 60°

Single jersey T-shirt with elastane in small rib neckline, produced of long staple combed certified (organic) cotton, the particularly fine surface is highly suitable for any  $kind\ of\ textile\ finishing.\ The\ T-shirt\ is\ made\ from\ tubular.$ 







#### Kid's Premium-T 399



100 % Cotton







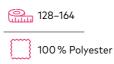
Classic unisex single jersey T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The T-shirt is made with side seams.

MADE IN GREEN



<sup>\*</sup> colour sports grey: 85% cotton, 15% viscose

#### Junior Performance-T 352





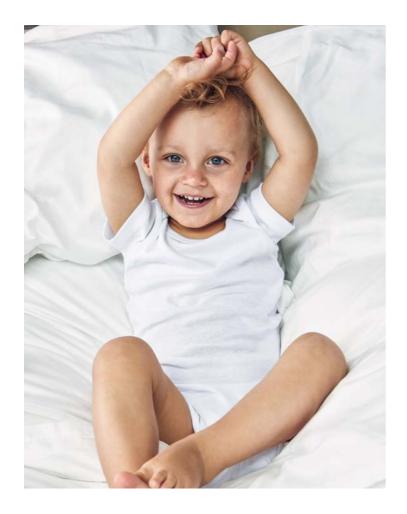
/~/ 30°





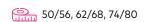
Functional interlock T-shirt, the specific features of this T-shirt: elastic, breathable, quick dry, absorbent, antipilling finish and UV protection, produced of polyester. The T-shirt is made with side seams.







# Organic Baby Bodysuit



100 % Cotton

\_\_\_\_\_

200 g/m<sup>2</sup>

**~**√ 60°

Easy-care rib baby romper suit with overlapping shoulder part and push buttons in the crotch for easy changing, produced of certified combed (organic) cotton. The romper suit is made with side seams.

MADE IN GREEN

white

### Baby-T

110

56/62, 68/74, 80/86

100 % Cotton

150 g/m<sup>2</sup>

~/ 60°





Easy-care unisex single jersey baby T-shirt with neck binding and an overlapping shoulder section for easy changing, produced of combed cotton. The baby T-shirt is made with side seams.

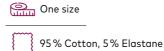








# Unisex Beanie







(KG) 180 g/m<sup>2</sup>

**₩** 40°

Unisex single-jersey beanie, double layered, tear-off label for easy removing, produced of combed cotton with elastane for better form stability.



\*colour sports grey: 81% cotton, 14% viscose, 5% elastane

# Unisex Scarf







180 g/m<sup>2</sup>

**└** 40°

Unisex single-jersey scarf, double layered, measurement  $180 \times 30$  cm, tear-off label for easy removing, produced of combed cotton with elastane for better form stability.



\*colour sports grey: 81% cotton, 14% viscose, 5% elastane





#### Unisex Function Bandana 3083



Men/Women: L



95 % Polyester, 5 % Elastane



150 g/m<sup>2</sup>



Multifunctional single jersey bandana, 2-layers and quick drying, produced of polyester and made with side seams. The bandana offers different wearing possibilites. Measurements: S (child) approx. 24 × 23 cm, L (adult) approx. 26 × 25 cm. The bandanas are excluded from exchange.



\*neon colour





MADE IN GREEN

safety yellow\*

#### Unisex Organic Bandana 3084



Men/Women: L



95% Cotton, 5% Elastane



180 g/m<sup>2</sup>



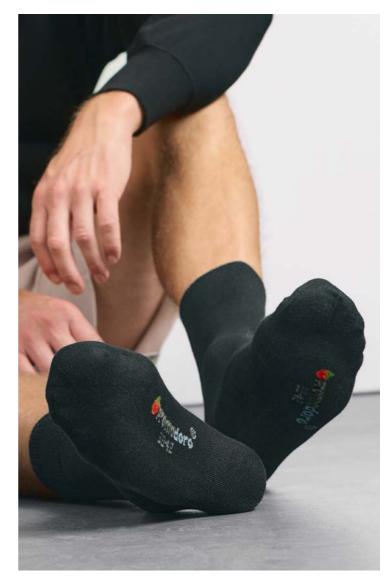
Single jersey bandana, 2-layers, produced of long staple certified (organic) cotton with elastane for better form stability and better comfort. The bandana offers different wearing possibilities. Measurements: S (child) approx. 24  $\times$  23 cm, L (adult) approx. 26  $\times$  25 cm. The bandanas are excluded from exchange.











#### Men's Shorts 8001





95% Cotton, 5% Elastane



 $180 \, g/m^2$ 



Classic single jersey short with red contrast colour stripe on the waist and side seam, produced of combed cotton with elastane for better comfort.



#### **Business Socks** 8100



35-38, 39-42, 43-45, 46-48



79% Cotton, 16% Polyamid, 5% Elastane



180 g/m<sup>2</sup>



Classic single jersey business sock produced of cotton with polyamide and elastane. Orders can only be placed for complete packaging units.





95 % Cotton, 5 % Elastane

**KG** 150 g/m<sup>2</sup>

**~** 60°

Classic single jersey panty, produced of combed cotton with elastane for better comfort.

black



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7631	Men's Padded Jacket	53
7632	Women's Padded Jacket	53
7634	Men's Padded Vest	52
7635	Women's Padded Vest	52
7700	Men's Knit Jacket Workwear	64
7705	Women's Knit Jacket Workwear	64
7720	Men's Knit Fleece Jacket C <sup>+</sup>	63
7725	Women's Knit Fleece Jacket C*	63
7820	Men's Softshell Jacket C⁺	62
7821	Women's Softshell Jacket C⁺	62
7830	Men's Light Softshell Jacket	58
7835	Women's Light Softshell Jacket	58
7840	Men's Softshell Vest	59
7845	Women's Softshell Vest	59
7850	Men's Softshell Jacket	54
7855	Women's Softshell Jacket	55
7860	Men's Warm Softshell Jacket	56
7865	Women's Warm Softshell Jacket	57
7910	Men's Fleece Jacket C⁺	63
7911	Women's Fleece Jacket C⁺	63
7921	Men's Recycled Fleece Troyer	65
7925	Women's Recycled Fleece Troyer	65
7961	Men's Double Fleece Jacket	66
7965	Women's Double Fleece Jacket	66
7971	Men's Double Fleece Jacket	67
7985	Women's Double Fleece Jacket	67
8001	Men's Shorts	100
8005	Women's Panty	101
8100	Business-Socks	100

### Colour chart

#### promodoro collection



#### **EXCD** workwear collection



#### X.O collection





